



# Muraplast FK 61-M1

## New Generation High-Performance Superplasticizers based on the latest Poly Carboxylate Ether (PCE) Technology

### Product Properties

- Good water saving and excellent fluidity
- Relatively Fast Mixing in Concrete
- Low cohesiveness
- Good Slump retention and good Early Strength
- High Quality Concrete Surfaces
- Free of corrosion promoting components
- Good Compatibility with air-entraining and foaming agents
- Good Stabilization at high temperatures

### Areas of Application

- Pre-cast Concrete
- Self Compacting Concrete
- Composite Cement mixes
- Concrete with high workability
- Ready Mix Concrete
- Batching Plant Operations

### Application Notes

#### General

**Muraplast FK 61-M1** is a synthetic superplasticizer based on the latest MC PCE technology. This product is specially formulated good slump retention and good early strengths in concrete.

The specific functioning-mechanism makes it possible to produce concrete with extremely low water contents and excellent workability. The desired properties of fresh concrete can be achieved normally with moderate dosages. **Muraplast FK 61-M1** requires relatively short mixing times to develop its full plasticizing effect. Therefore, a fast and economic concrete production is possible.

**Muraplast FK 61-M1** has been developed to provide slump retention. The frequently occurring slump losses with conventional plasticizing admixtures can be reduced considerably in many cases. An additional dosage of the superplasticizer, for a subsequent correction of the consistency on site is therefore in most cases no longer necessary. Many former plasticizing admixtures with long slump retention showed extremely negative retarding side effects.

With **Muraplast FK 61-M1** normally good early strength development is achieved. However, in some exceptional cases and depending on the dosage and the temperatures slight retarding side effects may occur.

The special combination of the active agent permits the production of homogenous concrete of all consistency classes.

With unchanged water content the consistency can be expanded to the highest consistency categories.

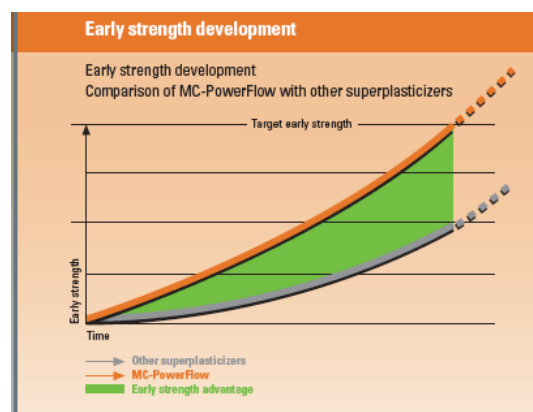
**Muraplast FK 61-M1** is added to the concrete during mixing. It is most effective when added after the additional water.

It is also possible to apply it with the added water. The mixing time should be long enough to allow the admixture to unfold its plasticizing effect completely. If a dosage on construction site into the concrete trucks is necessary, please follow the corresponding rules.

**Muraplast FK 61-M1** can be used in combination with other MC admixtures especially our foaming agent **Centripor SK**.

Please note the "General Information on the Use of Concrete Admixtures". To determine the individual technical suitability, preliminary tests should be carried out under application conditions. Dosages may vary from recommendations, based on actual site conditions, materials, temperatures and equipments.

## Further Instructions / Precautions



- To determine individual technical suitability, preliminary tests should be carried out under application conditions. We shall be glad to assist you for your concrete technology testing/needs.
- Relevant standards for production, placing and curing of concrete should be followed.
- Efficient curing is essential for any concrete and is best-achieved using **Emcoril** range of curing compound. This will avoid negative effects of quick water loss from the concrete.
- Depending upon the concrete mix severe over dosage of the admixture especially retarding plasticizers and superplasticizers may result in bleeding/segregation of concrete quick loss of workability, extended initial and final setting times etc.
- Slight overdosing may not severely affect the ultimate strength of concrete provided the concrete is properly mixed, handled and placed and adequately compacted and cured.

## Technical Data For Muraplast FK 61-M1

Characteristic	Unit	Value	Comments
Density	Kg/dm <sup>3</sup>	Approx. 1.06	-
Recommended Dosage	Gram	2-50	Per Kg of Cement
Max. Chloride Content	% by Weight	< 0.1	-
Max. Alkali Content	% by Weight	< 1.0	-

## Product Characteristics for Muraplast FK 61-M1

<b>Type of Product</b>	PCE Based Superplasticizer
<b>Form</b>	Liquid
<b>Colour</b>	Yellowish to Light Brown
<b>Shelf Life</b>	12 Months from date of Manufacture
<b>Delivery</b>	230 kg Barrels, 30 kg Cans
<b>Storage</b>	In Unopened Packaging. Protect from Rain, Direct Sunlight, Heat and Frost
<b>Disposal</b>	Empty packs completely and dispose off carefully to protect our Environment

**Note:** The information on this data sheet is based on our experiences and correct to the best of our knowledge. It is, however, not binding. It has to be adjusted to the individual structure, application purpose and especially to local conditions. Our data refers to the accepted engineering rules, which have to be observed during application. This provided we are liable for the correctness of this data within the scope of our terms and conditions of sale-delivery-and-service. Recommendations of our employees, which may differ from the data contained in our information sheets, are only binding if given in written form. The accepted engineering rules must be observed at all times. E. & O.E.

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